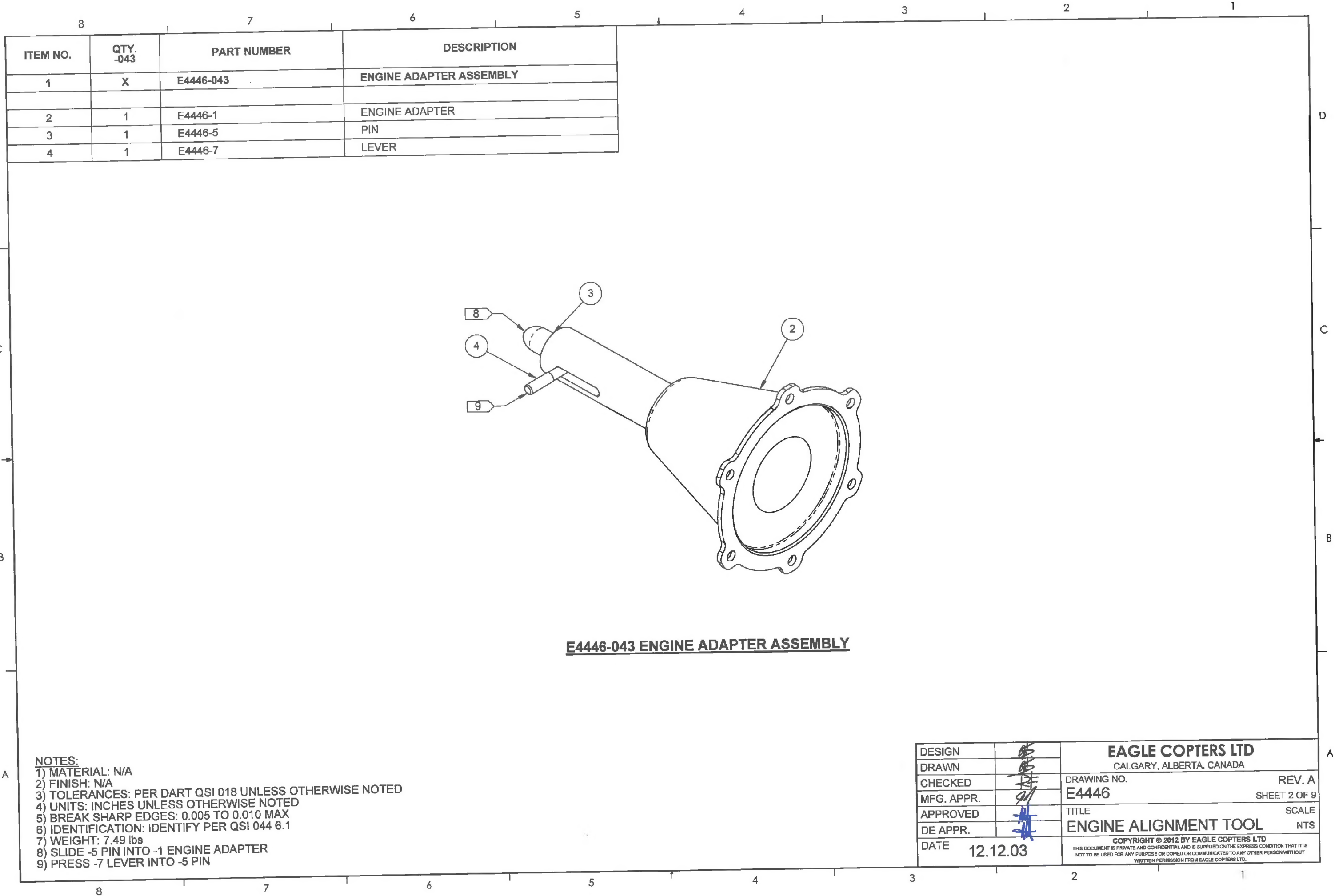


E4446-041 ENGINE ALIGNMENT KIT

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4446-041	ENGINE ALIGNMENT KIT
2	1	E4446-043	ENGINE ADAPTER ASSEMBLY
3	1	E4446-045	AIRFRAME ADAPTER ASSEMBLY
4	1	196A5Z	STARRETT DIAL INDICATOR KIT
5	1	1600	PELICAN CASE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 49.07 lbs

A	NEW ISSUE		12.12.03
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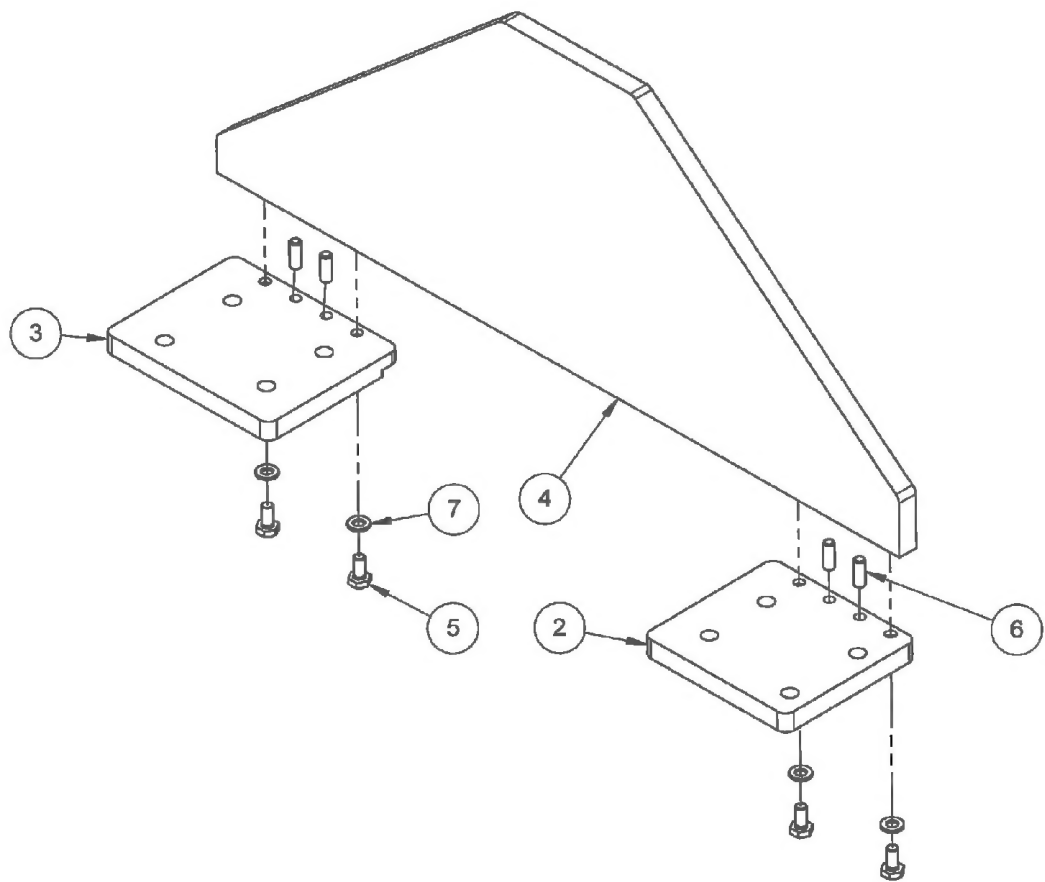


E4446-043 ENGINE ADAPTER ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 7.49 lbs
 - 8) SLIDE -5 PIN INTO -1 ENGINE ADAPTER
 - 9) PRESS -7 LEVER INTO -5 PIN

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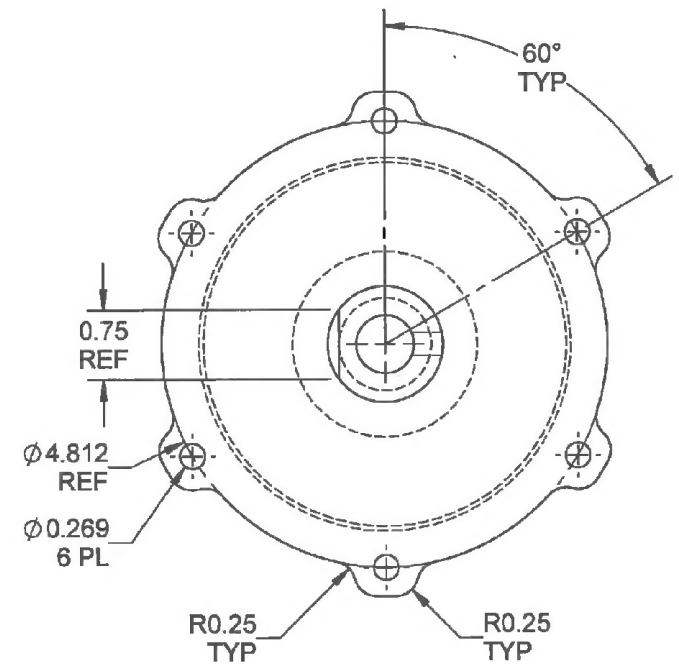
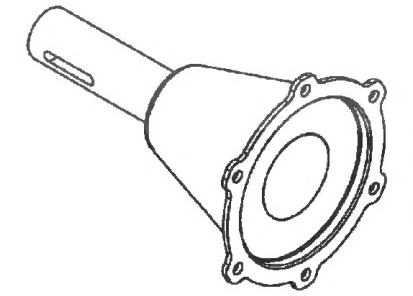
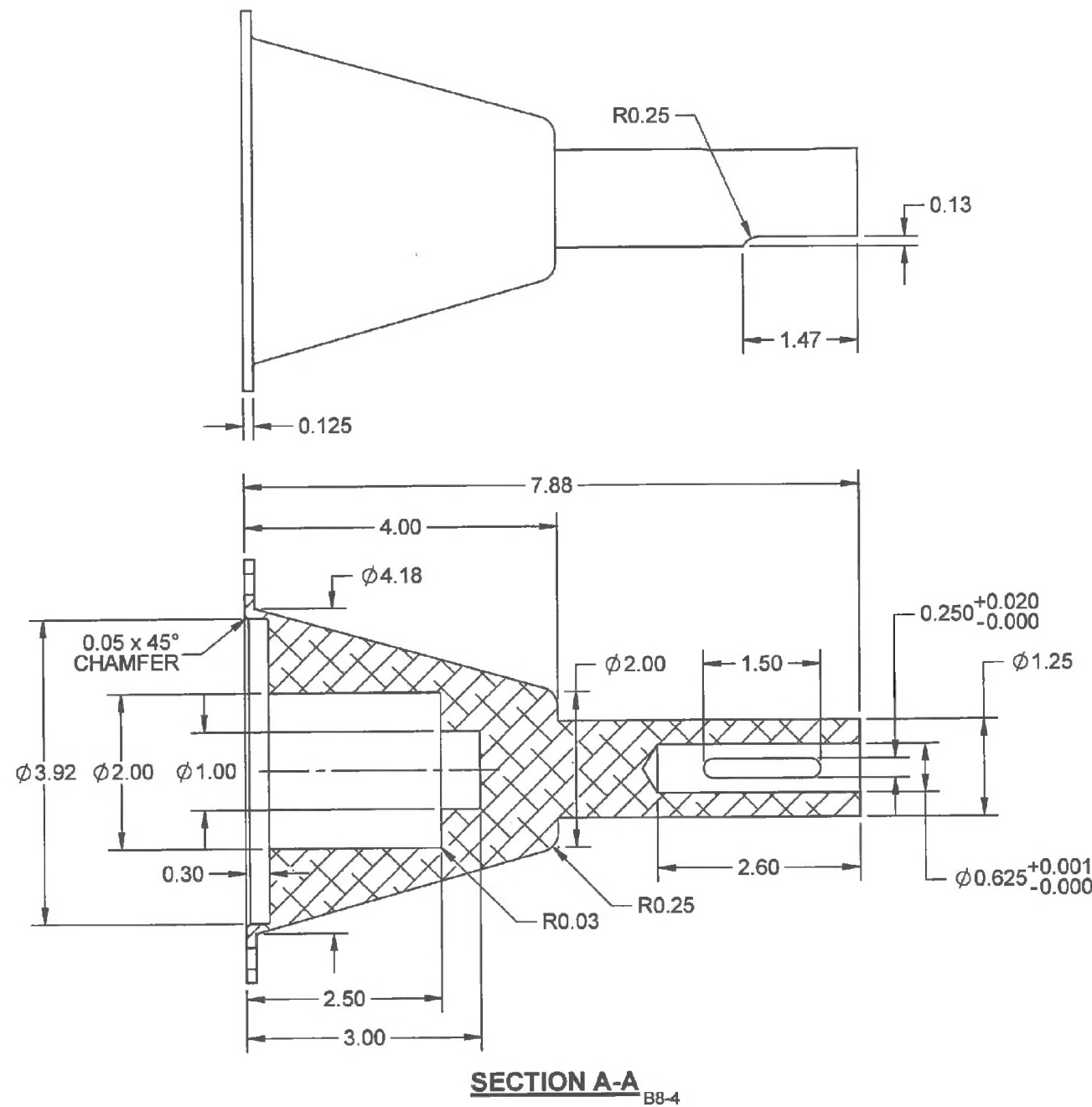
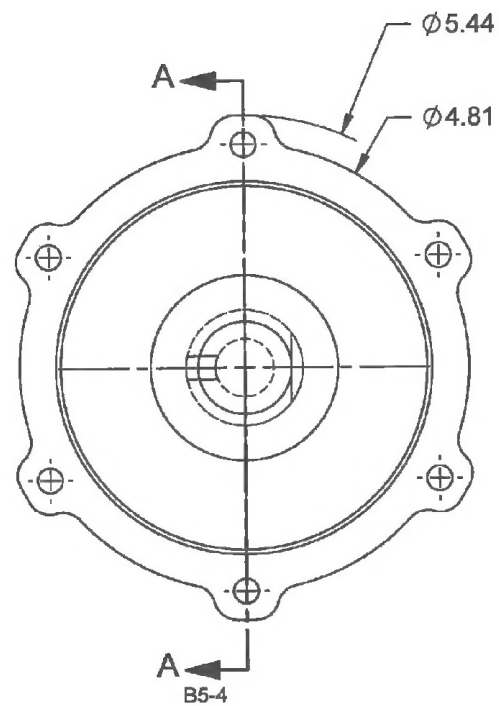
ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	E4446-045	AIRFRAME ADAPTER ASSEMBLY
2	1	E4446-3	LH BLOCK
3	1	E4446-4	RH BLOCK
4	1	E4446-9	BLOCK
5	4	AN4-4A	BOLT
6	4	97395A485	DOWEL PIN
7	4	NAS1149D0463J	WASHER



E4446-045 AIRFRAME ADAPTER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 26.25 lbs

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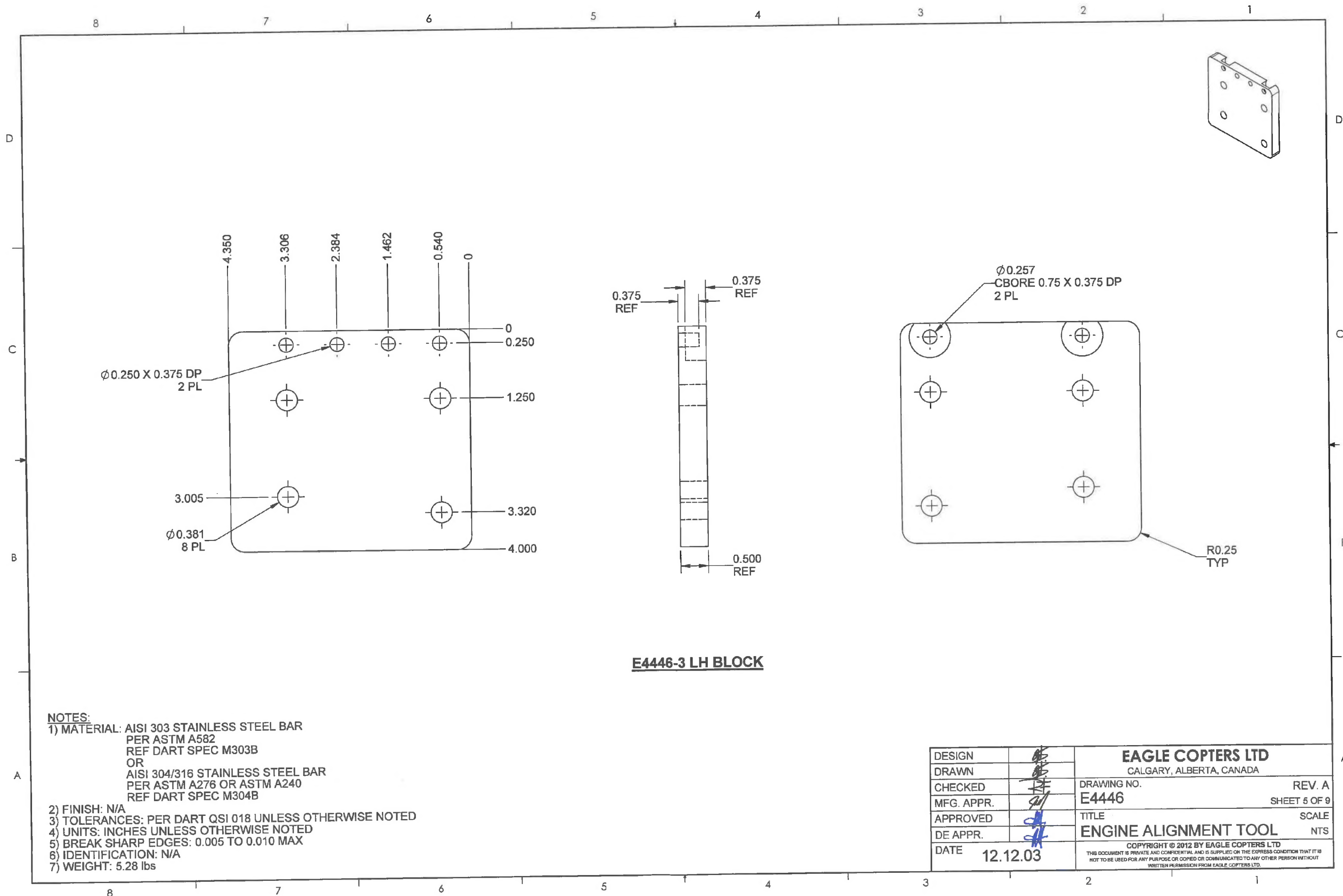


E4446-1 ENGINE ADAPTER

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR
PER ASTM A582
REF DART SPEC M303B
OR
AISI 304/316 STAINLESS STEEL BAR
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 7.27 lbs







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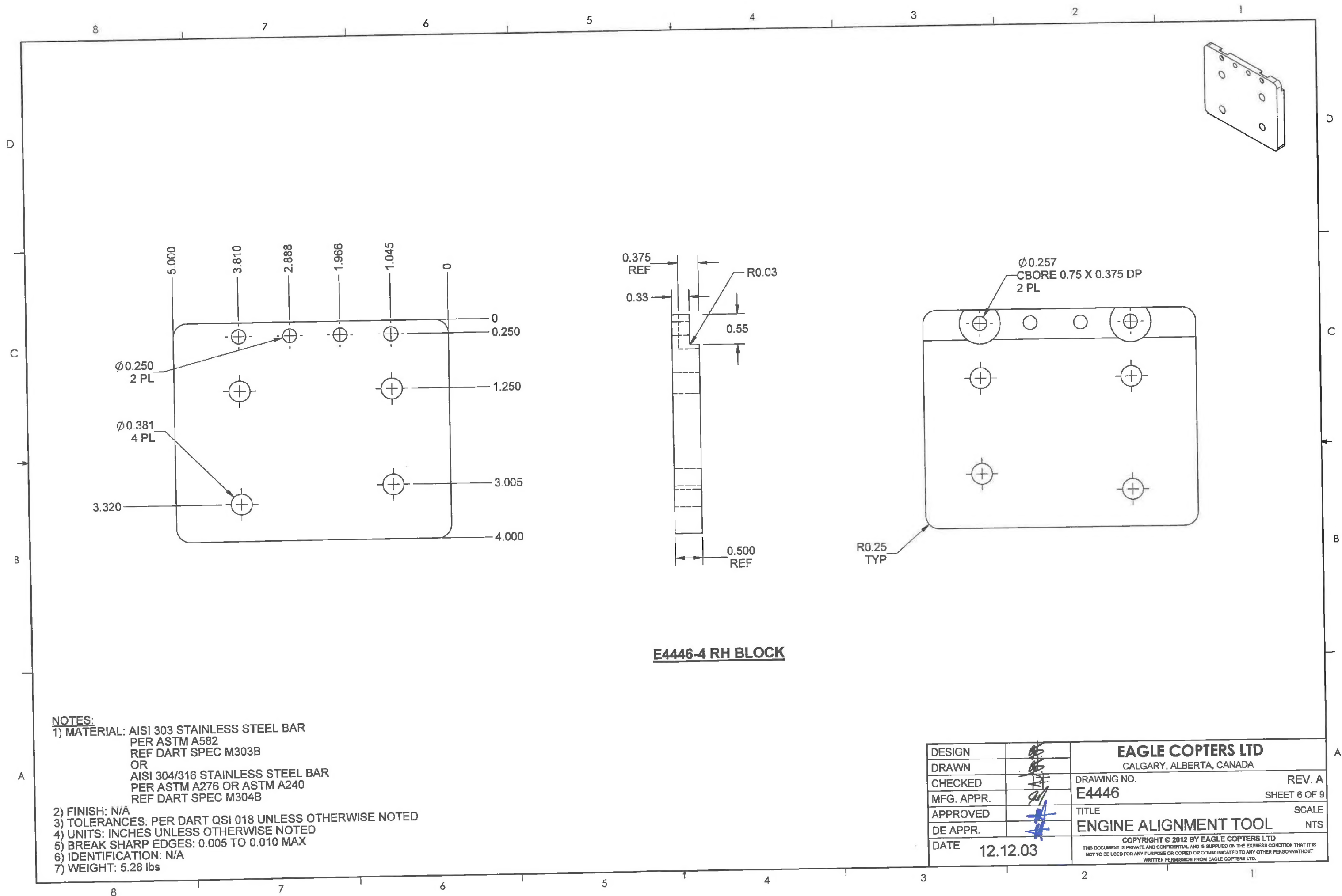


E4446-3 LH BLOCK

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR
PER ASTM A582
REF DART SPEC M303B
OR
AISI 304/316 STAINLESS STEEL BAR
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.28 lbs

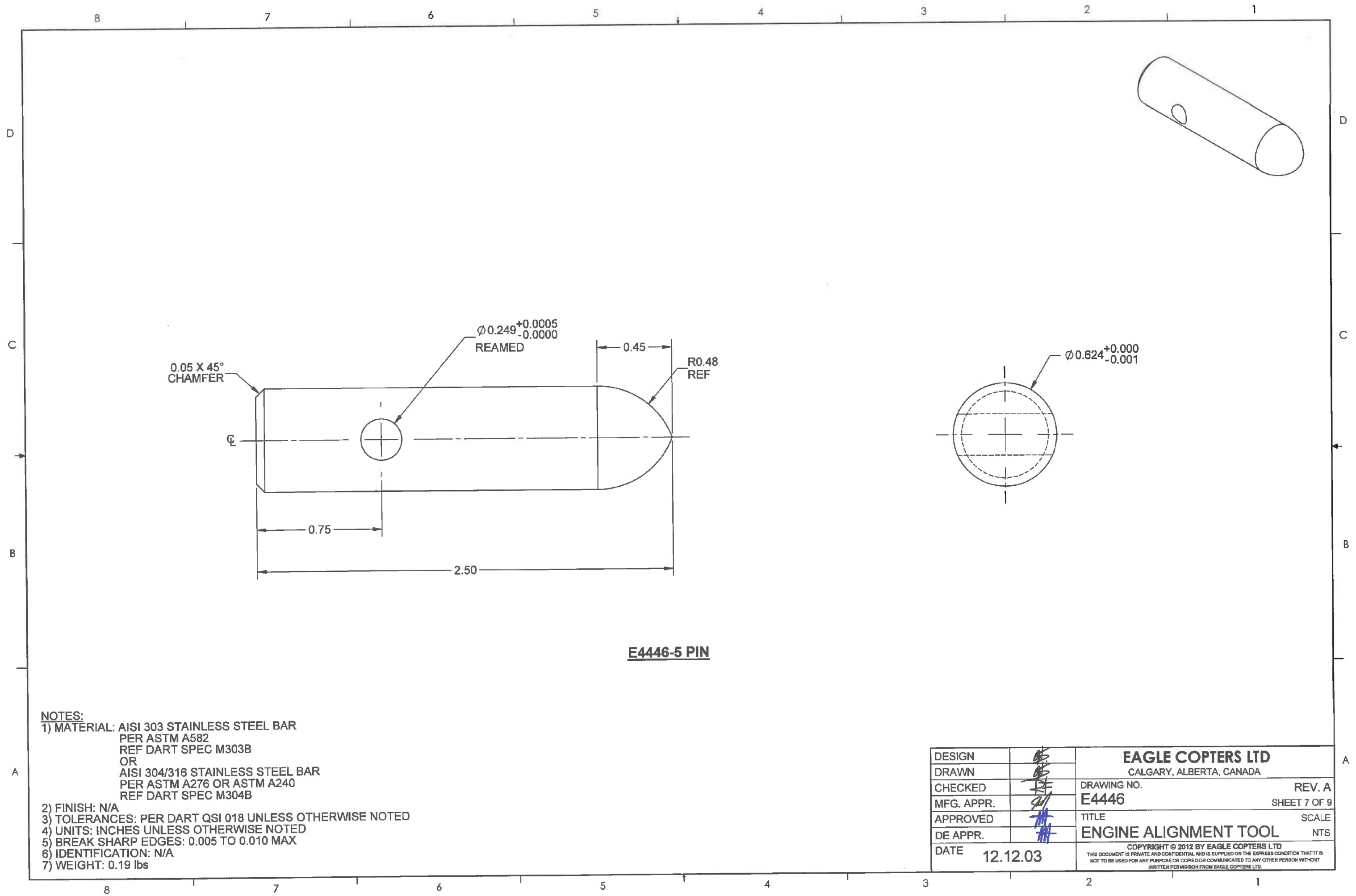
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E4446-4 RH BLOCK

- NOTES:
1) MATERIAL: AISI 303 STAINLESS STEEL BAR
PER ASTM A582
REF DART SPEC M303B
OR
AISI 304/316 STAINLESS STEEL BAR
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 5.28 lbs

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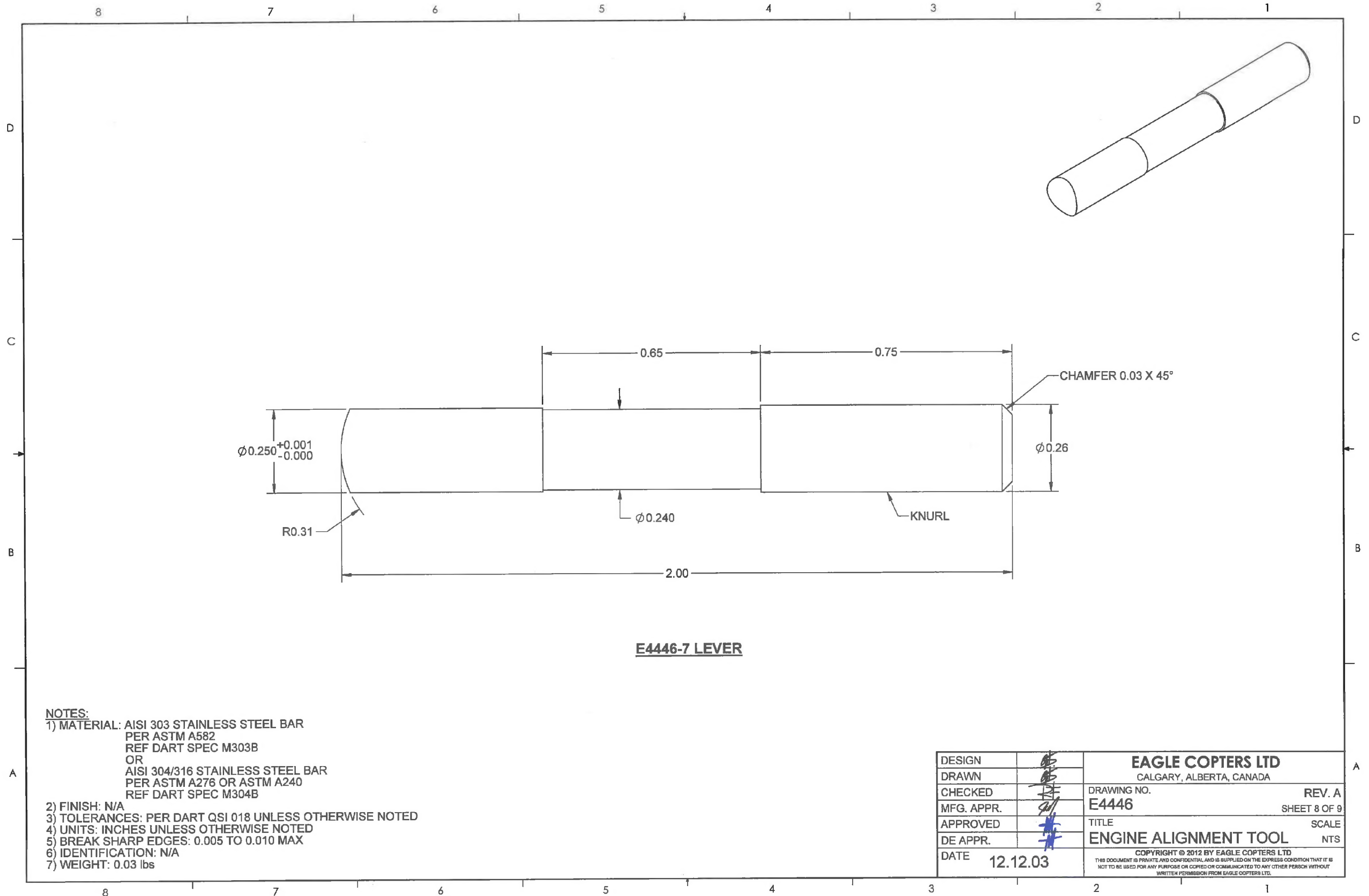


E4446-5 PIN

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR
PER ASTM A582
REF DART SPEC M303B
OR
AISI 304/316 STAINLESS STEEL BAR
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.19 lbs

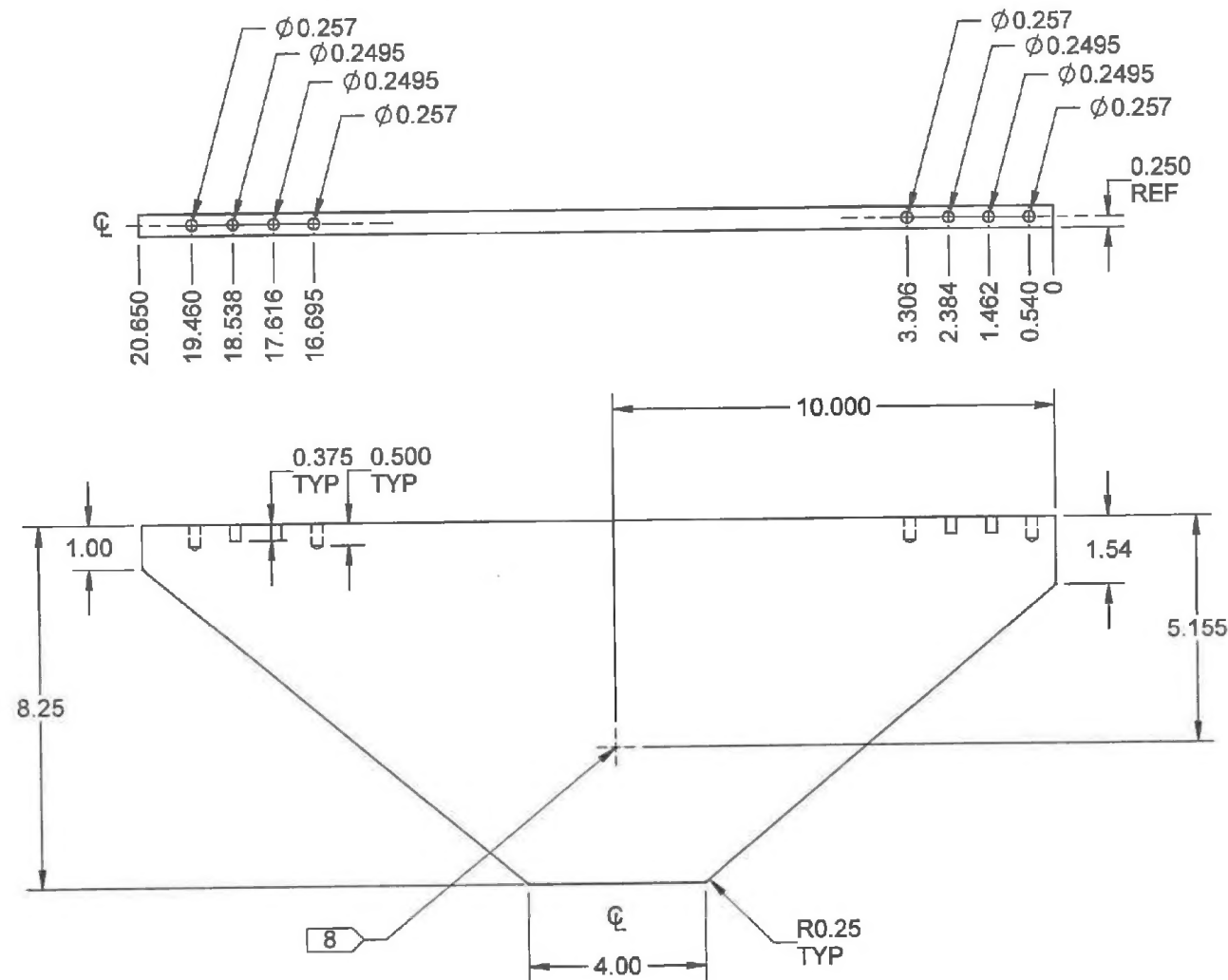
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NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR
PER ASTM A582
REF DART SPEC M303B
OR
AISI 304/316 STAINLESS STEEL BAR
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

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E4446-9 BLOCK

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR
PER ASTM A582
REF DART SPEC M303B
OR
AISI 304/316 STAINLESS STEEL BAR
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 15.94 lbs
- 8) SCRIBE CROSSHAIRS AT LOCATION SHOWN 0.025 DEEP MAX

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